



Heritage information sheet



Body sealing - Mini



In response to customer feedback, Heritage bodies no longer have seam sealer applied, allowing owners the choice when preparing their cars for concours d'elegance or competition use. This information sheet has been produced as a guide for those owners who wish to seam seal their bodyshell to the original factory specification prior to applying coats of primer.

It is recommended that the sealer is applied to the bodyshell using a caulking gun and then worked into the seam with a short bristled brush.

Suitable products include any air drying sealant for home application or, if the work is carried out by a professional painting company, a product suitable for the company's paint spray oven and curing temperature is required.

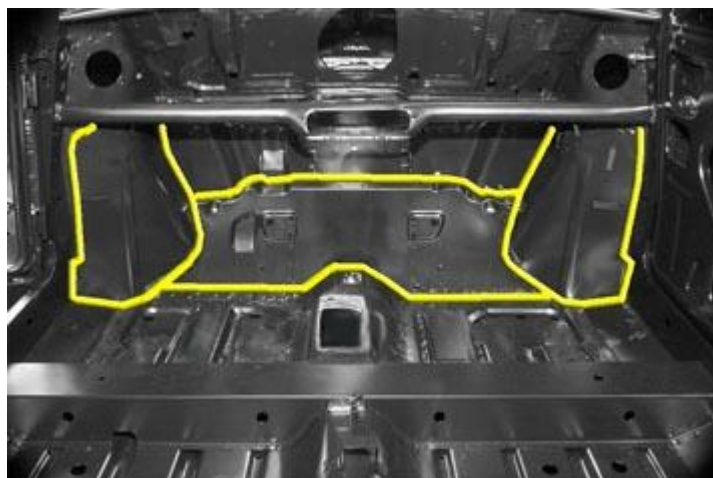
1. Engine bay

Apply as shown (areas hidden from view are shown with dotted lines).



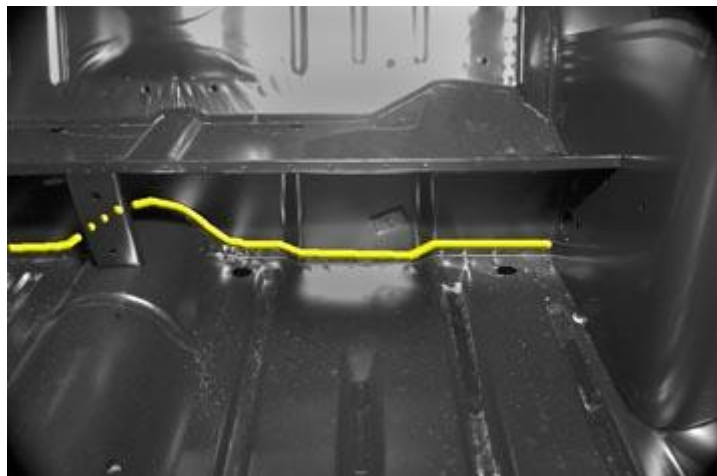
2. Footwells

Apply as shown.



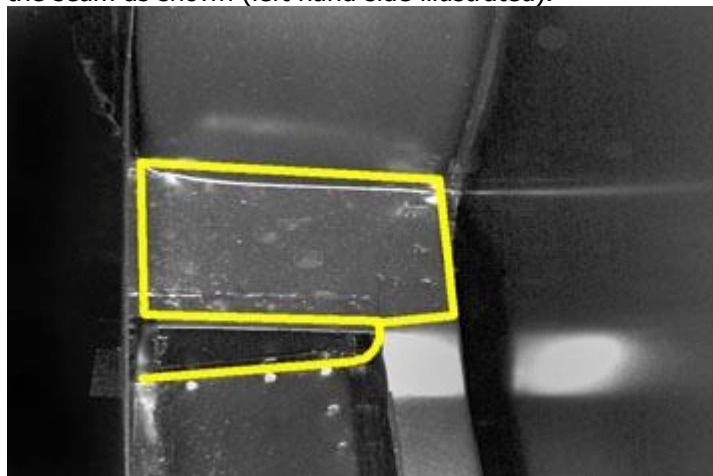
3. Rear floor section

Apply to both sides as shown.



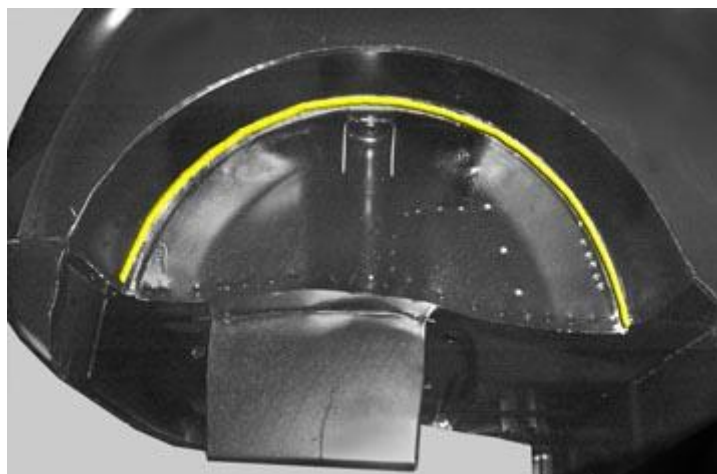
4. Rear pockets

Apply to raised square section at rear of packet and down the seam as shown (left hand side illustrated).



5. Rear wheel arch

Apply to both wheel arches as shown.



6. Inside boot

Apply around both wheel arches, round the back of the floor and down all four corners of the battery box.



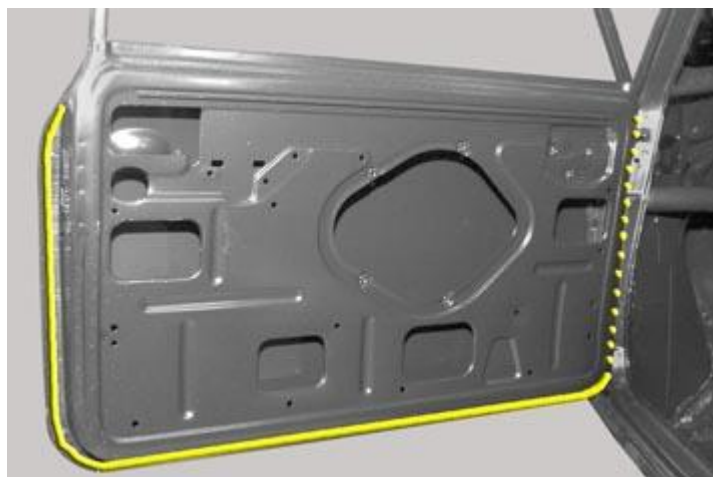
7. Boot lid

Apply all round the clinched edge of the boot lid.



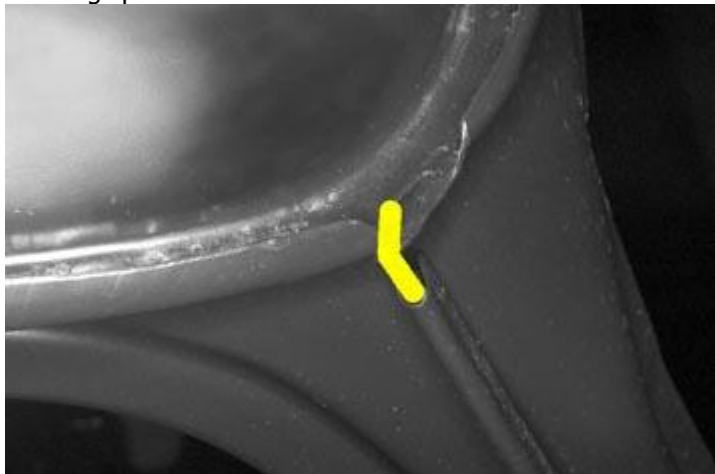
8. Doors

Apply all round the clinched edge of each door.



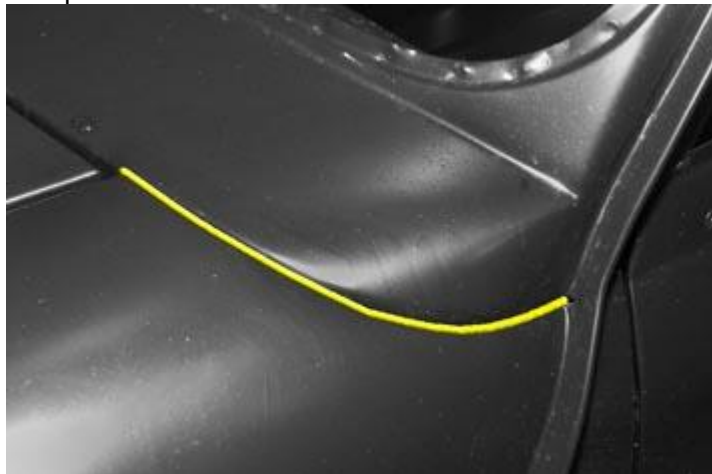
9. Roof corners

Apply between top of the vertical molding and the gutter allowing space for water to drain from roof.



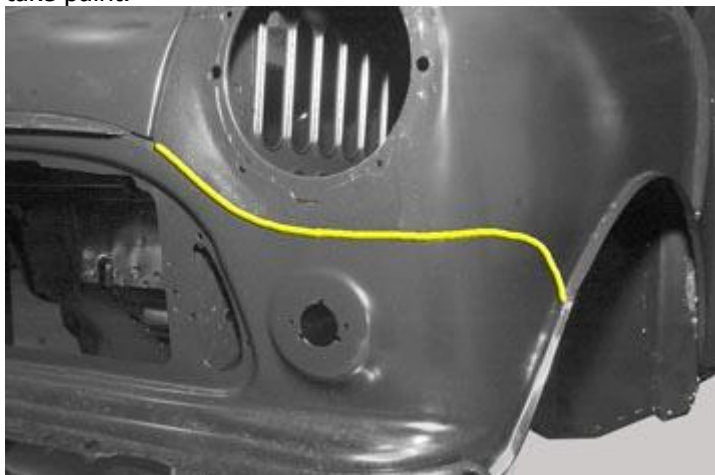
10. Front wing – top

Sealer should be pressed into seam and smoothed off to take paint.



11. Front wing – lower (std Mini)

Sealer should be pressed into seam and smoothed off to take paint.



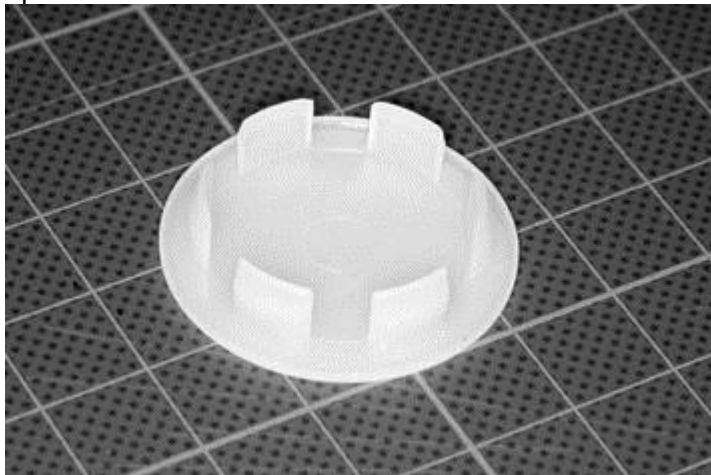
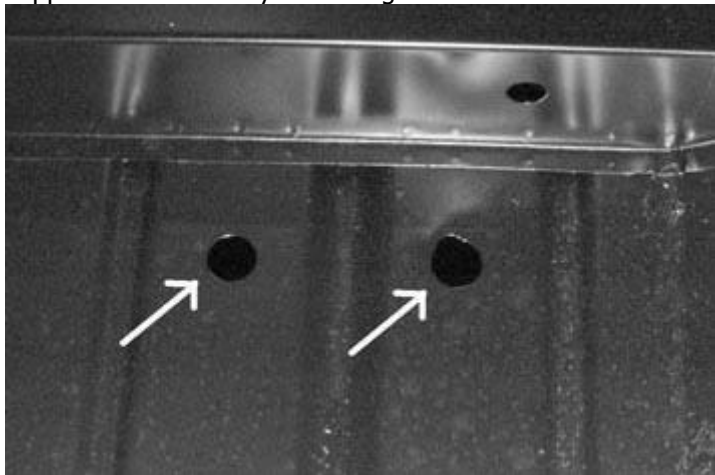
12. Front wing – lower (Clubman/1275GT)

Sealer should be pressed into seam and smoothed off to take paint.



13. Floor plugs

There are thirteen holes in the interior floor like those illustrated below. Each should be filled with one of the plugs that are supplied with the bodyshell using seam sealer to secure them in place.



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